



Packet Wrapper

Wrapper 250

 **MOLINS**
TOBACCO MACHINERY

 *You Make, We Pack!*
SHIVAMANI
GROUP



Wrapper 250

Wrapper 250 is the next step in cigarette wrapping from our range. Achieving higher speeds than its counterpart-the Ezee Wrap, this technologically superior and compact powerhouse is an attractive investment that adequately meets the needs of higher production.

Rated Speed: 250 packs/min

Features

- ✓ Rigid base structure supported on anti vibration leveling pads
- ✓ 6-station geneva Indexer for turret indexing
- ✓ PLC Control with Touch screen HMI
- ✓ Auto Speed regulation depending on packet in-feed
- ✓ BOPP air jet system for film feeding
- ✓ Static charge eliminator
- ✓ Precision cutter head with HSS knives
- ✓ Double Bobbin holder system with manual splicing
- ✓ 2 stage moving top heaters & multi stage moving side heaters
- ✓ Ironing heater for enhanced finish of pack
- ✓ Temperature Controllers
- ✓ Pneumatic heater retraction during machine stop
- ✓ Ergonomically positioned hand wheel for machine setting
- ✓ Safety clutch for feed unit
- ✓ Machine guards with positive safety interlock
- ✓ Sensors for monitoring packet, BOPP & TOR

Optional

- ✓ In feed conveyor (1.5 m)
- ✓ Print Registration
- ✓ Auto splicing

Technical Specification

| | |
|----------------------------|--|
| Pack Size range | Length : 60 to 90mm Width : 40 to 60mm Height : 15 to 23mm |
| Speed | 250 packs/min |
| Carton Input | Through In feed conveyor |
| Film Specification | BOPP Film thickness 20 to 22 micron Reel size Dia 300mm Max Core dia 76mm |
| TOR Specification | Type Self adhesive Width 1.6 to 3 mm Film thickness 40 micron Reel size Dia 100 mm Max Core dia 30mm |
| Electrical | Supply : 415V, 3Phase, 50Hz Connected load : 3KW |
| PLC & HMI | SIEMENS S7 / ALLEN BRADLEY |
| Temperature sensors | Thermocouple 'J' |
| Pneumatics | MAKE : FESTO Operating pressure : 4Bar |
| Machine weight | Approx. 1500 Kgs |
| Machine Colour | RAL 1015 (Beige) as standard |

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Machine Floor Plan

